

**NANOGRAIN STUDY OF POLYCRYSTALLINE CERAMICS BASED
ON CERATE-ZIRCONATE VIA TWO-STEP SINTERING**



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1. Letter of Report Submission

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PENERIMAAN BORANG TAMAT PROJEK PENYELIDIKAN (RAGS)
TAJUK PROJEK: *Nanogram Effects And Its Correlation On The Electrical Conductivity Of Polycrystalline Ceramics Based On Create-Zirconate*

Dengan segala hormatnya perkara di atas adalah dirujuk.

2. Adalah dimaklumkan, Pusat Pengurusan Penyelidikan (RMC) telah menerima satu (1) salinan asal borang tamat projek bertajuk seperti di atas daripada pihak puan. Pihak RMC mengucapkan setinggi-tinggi tahniah. Sehubungan itu, projek penyelidikan pihak puan telah didaftarkan sebagai **TAMAT**.

3. Pihak puan perlu menghantar laporan akhir penyelidikan dalam bentuk satu (1) salinan cakera padat (CD) kepada RMC dalam tempoh satu (1) bulan dari tarikh surat ini.

4. Pihak RMC akan memuktamadkan dan menutup akaun penyelidikan puan dengan kadar segera. Sebarang pertanyaan puan boleh menghubungi Unit Pemantauan Penyelidikan RMC di talian 03-5543 7874 / 03-5544 2753.

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5.2 Enhanced Executive Summary

(Abstract of the research) – 1 page only

The properties of ceramics material are strongly depending on their preparation method during synthesizing process and heat treatment. In this study, ceramic perovskite-type oxide based on $\text{Ba}(\text{Ce,Zr})\text{O}_3$ was prepared by a sol-gel route and heat treated using a two-step sintering (TSS) method. The first temperature profile was set at $T_1=1400^\circ\text{C}$ and the second temperature were varied at $T_2= 1150^\circ\text{C}$, 1200°C , 1250°C , 1300°C and 1350°C , respectively. The sintered pellets were labeled as S1, S2, S3, S4 and S5, accordingly. XRD results showed that all the samples exhibit single-phase of cerate-zirconate ceramics except for S4. The crystalline peaks for single-phase samples are matched to the standard $\text{Ba}(\text{Ce,Zr})\text{O}_3$ with JPCDS card no. 01-089-2485. On the other hand, the presence of secondary phases of CeO_2 , $(\text{Ce,Zr})\text{O}_2$ and BaCO_3 along with main phase of $\text{Ba}(\text{Ce,Zr})\text{O}_3$ were detected in S4. SEM analysis revealed that the samples formed clear and compact grains with submicron sizes. As the second sintering temperature increased, the size of grain decreased from 336.40 nm to 162.00 nm. Therefore, the used of different sintering profile in TSS method was found to give significant effect on the phase and morphology of $\text{Ba}(\text{Ce,Zr})\text{O}_3$ solid solution.

5.3 Introduction

Increasing in the energy demand lead the world to focus on an alternative energy conversion technologies. Solid oxide fuel cells (SOFCs) offer more efficiency in conversion of chemical energy in fuels into electricity. There is worldwide interest in reducing the operating temperature of SOFCs to 500-700°C for long-term stability and lower cost. Proton conducting solid oxide fuel cells (PCFCs) are under intense study due to their lower operating temperature $< 800^{\circ}\text{C}$ compared to the conventional oxygen ion conducting solid oxide fuel cells [1]. Cerate-zirconate ceramics with perovskite structure of ABO_3 is one of the promising candidates as solid electrolyte for PCFCs applications due to its low activation energy for proton conduction. A better understanding of proton conduction in this material requires a systematic study on the role of synthesizing process and heat treatment in controlling the material's microstructure.

Researchers have found one of the cost-effective sintering methods which can be used to improve the ionic conductivity of the materials is a two-step sintering technique (TSS). This technique was developed by Chen and Wang [2] for sample Y_2O_3 to obtain full dense and nano-grain ceramics. The main goal of this novel techniques is to control the microstructural features of ceramics like grain size, density and shorten the heating time to hinder the grain growth [3]. However, to obtain high density pellet at relatively low temperature is very challenging process particularly for the electrolyte ceramics based on perovskite type-oxide. TSS method is successfully done for the sample of Y_2O_3 , BaTiO_3 , ZnO , Y-TZP, MgSi_2 and Al_2O_3 [2,3,4,5]. To the best of our knowledge, the use of TSS method in $\text{Ba}(\text{Ce,Zr})\text{O}_3$ ceramic pellet are rarely documented. Therefore, this work aims to study the effect of sintering profile on the phase formation, density and grain size of $\text{Ba}(\text{Ce,Zr})\text{O}_3$ using TSS technique.